



## Material - KS D2320 CACIn702

## Standard Specification for Copper Alloys Ingot for Casting

**Group - Non-Ferrous Copper Alloy** 

Sub Group - KS D2320 Copper Alloys Ingot for Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Ingot and Casting** 

Chemical Composition			Heat Treatment	
Aluminium	Al %	8.000 - 10.500		
Iron	Fe %	2.500 - 5.000		
Manganese	Mn %	0.100 - 1.500	As-Cast or Solution Annealing or Annealing	
Nickel	Ni %	1.000 - 3.000		
Lead	Pb %	0.100 max.		
Tin	Sn %	0.100 max.		
Zinc	Zn %	0.500 max.		
Copper	Cu %	80.000 min.		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	586 - 655
-	-	-	Yield Strength in Mpa	221 - 310
-	-	-	Elongation in %	10 - 12
-	-	-	Reduction of Area in %	-
-	-		Hardness in BHN	-
-	-		Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
C95410	UNS	USA	Rod, Bar, Tube and Shapes	
B148 C95410	ASTM	USA	Casting	
B271 C95410	ASTM	USA	Casting	
B30 C95410	ASTM	USA	Ingot and Casting	
B505 C95410	ASTM	USA	Casting	
SB-148 C95410	ASME	USA	Casting	
SB-505 C95410	ASME	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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